## (S) 5CHMERSRL

EN Operating instructions
.pages 1 to 10
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10 EU Declaration of conformity

## 1. About this document

### 1.1 Function

This operating instructions manual provides all the information you need for the mounting, set-up and commissioning to ensure the safe operation and disassembly of the safety switchgear. The operating instructions must be available in a legible condition and a complete version in the vicinity of the device.

### 1.2 Target group: authorised qualified personnel

All operations described in this operating instructions manual must be carried out by trained specialist personnel, authorised by the plant operator only.

Please make sure that you have read and understood these operating instructions and that you know all applicable legislations regarding occupational safety and accident prevention prior to installation and putting the component into operation.

The machine builder must carefully select the harmonised standards to be complied with as well as other technical specifications for the selection, mounting and integration of the components.

### 1.3 Explanation of the symbols used

## Information, hint, note:

This symbol indicates useful additional information.

Caution: Failure to comply with this warning notice could lead to failures or malfunctions.
Warning: Failure to comply with this warning notice could lead to physical injury and/or damage to the machine.

### 1.4 Appropriate use

The products described in these operating instructions are developed to execute safety-related functions as part of an entire plant or machine. It is the responsibility of the manufacturer of a machine or plant to ensure the correct functionality of the entire machine or plant.

The safety switchgear must be exclusively used in accordance with the versions listed below or for the applications authorised by the manufacturer. Detailed information regarding the range of applications can be found in the chapter "Product description".

### 1.5 General safety instructions

The user must observe the safety instructions in this operating instructions manual, the country specific installation standards as well as all prevailing safety regulations and accident prevention rules.

Further technical information can be found in the Schmersal catalogues or in the online catalogue on the Internet: products.schmersal.com.

The information contained in this operating instructions manual is provided without liability and is subject to technical modifications.

There are no residual risks, provided that the safety instructions as well as the instructions regarding mounting, commissioning, operation and maintenance are observed.

### 1.6 Warning about misuse

In case of improper use or manipulation of the safety switchgear, personal hazards or damages to machinery or plant components cannot be excluded. The relevant requirements of the standard ISO 14119 must be observed.

### 1.7 Exclusion of liability

We shall accept no liability for damages and malfunctions resulting from defective mounting or failure to comply with this operating instructions manual. The manufacturer shall accept no liability for damages resulting from the use of unauthorised spare parts or accessories.

For safety reasons, invasive work on the device as well as arbitrary repairs, conversions and modifications to the device are strictly forbidden, the manufacturer shall accept no liability for damages resulting from such invasive work, arbitrary repairs, conversions and/or modifications to the device.

## 2. Product description

### 2.1 Ordering code

This operating instructions manual applies to the following types:
AZ201-(1)-(2)-T-(3)

| No. | Option | Description |
| :---: | :---: | :---: |
| (1) |  | Standard coding |
|  | 11 | Individual coding |
|  | 12 | Individual coding, re-teaching enabled |
| (2) | SK | Screw terminals |
|  | CC | Cage clamps |
|  | ST2 | Connector plug M12, 8-pole |
| (3) | 1P2P | 1 p-type diagnostic output and |
|  |  | 2 p-type safety outputs |
|  | SD2P | serial diagnostic output and |
|  |  | 2 p-type safety outputs |


| Actuator | suitable for |
| :--- | :--- |
| AZ/AZM 201-B1-... | Sliding safety guards |
| AZ/AZM 201-B30-... | Hinged safety guards |

Hinged safety guards
Only if the information described in this operating instructions manual are realised correctly, the safety function and therefore the compliance with the Machinery Directive is maintained

### 2.2 Special versions

For special versions, which are not listed in the order code below 2.1, these specifications apply accordingly, provided that they correspond to the standard version.

### 2.3 Comprehensive quality insurance to 2006/42/EC

Schmersal is a certified company to appendix $X$ of the Machinery Directive. As a result, Schmersal is entitled to autonomously conduct the conformity assessment procedure for the products listed in Appendix IV of the MD without involving a notified body. The prototype test certificates are available upon request or can be downloaded from the Internet at products.schmersal.com.

### 2.4 Purpose

The non-contact, electronic safety switch is designed for application in safety circuits and is used for monitoring the position of movable safety guards.

The safety switchgears are classified according to ISO 14119 as type 4 interlocking devices. Designs with individual coding are classified as highly coded.

The safety function consists of safely switching off the safety outputs when the safety guard is opened and maintaining the safe switched off condition of the safety outputs for as long as the safety guard is open.

## Series-wiring

Series-wiring can be set up. The reaction and risk times increase by up to 1.5 ms per additional device when connected in series. The quantity of devices is only limited by the cable drops and the external cable fuse protection, according to the technical data.

Series-wiring of up to 31 AZ201...-SD components with serial diagnostics is possible. In devices with the serial diagnostics function (ordering suffix -SD), the serial diagnostics connections are wired in series and connected to a SD-Gateway for evaluation purposes.

Wiring examples for series-wiring, refer to appendix.

> The user must evaluate and design the safety chain in accordance with the relevant standards and the required safety level. If multiple safety switchgears are involved in the same safety function, the PFH values of the individual components must be added

> The entire concept of the control system, in which the safety component is integrated, must be validated to the relevant standards.

### 2.5 Technical data



## Mechanical data



## Environmental conditions

| Ambient temperature: | $-25^{\circ} \mathrm{C} \ldots+70^{\circ} \mathrm{C}$ |
| :---: | :---: |
| Storage and transport temperature: | $-25^{\circ} \mathrm{C} \ldots+85^{\circ} \mathrm{C}$ |
| Relative humidity: | max. 93 \%, |
|  | non condensing, non icing |
| Degree of protection: | IP66, IP67 to EN 60529 |
| Installation altitude above sea level: | max. $2,000 \mathrm{~m}$ |
| Protection class: | III |
| Resistance to shock: | $30 \mathrm{~g} / 11 \mathrm{~ms}$ |
| Resistance to vibration: | $10 \ldots 55 \mathrm{~Hz}$, amplitude 1 mm |
| Insulation values to EN 60664-1: |  |
| - Rated insulation voltage $\mathrm{U}_{\mathrm{i}}$ : | 32 VDC |
| - Rated impulse withstand voltage $\mathrm{U}_{\text {imp }}$ : | 0.8 kV |
| - Over-voltage category: | III |
| - Degree of pollution: | 3 |

- Degree of pollution.

24 VDC -15\% / +10\% (stabilised PELV power supply)
No-load current I: max. 0.05 A
Required rated short-circuit current: 100 A

External cable and device fuse rating:

| - Screw terminals or cage clamps: | 4 AgG |
| :--- | ---: |
|  | when used in accordance with UL 508 |
| - Connector plug M12: | 2 AgG |

## Electrical data - Safety inputs



Electrical data - Safety outputs


## Electrical data - Diagnostic output

| Diagnostic output: | OUT |
| :--- | ---: |
| Switching element: | p-type, short-circuit proof |
| Utilisation category: | DC-13 |
| - Rated operating voltage $\mathrm{U}_{\mathrm{e}}:$ | 24 VDC |
| - Rated operating current $\mathrm{I}_{\mathrm{e}}:$ | max. 0.05 A |
| Voltage drop Ud: | $\leq 4 \mathrm{~V}$ |
| Serial diagnostic SD |  |
| Operating current: | 0.15 A |
| Wiring capacitance: | max. 50 nF |
| LED switching conditions display |  |
| green LED: | Supply voltage |
| yellow LED: | Device condition |
| red LED: | Internal device error | manufacturer. Refer to manufacturers information.

FC This device complies with part 15 of the FCC Rules and contains licence-exempt transmitter(s)/receiver(s) that comply with Innovation, Science and Economic Development Canada's licence-exempt RSS(s): Operation is subject to the following two conditions:
(1) This device may not cause harmful interference, AND
(2) this device must accept any interference received, including interference that may cause undesired operation.
This device complies with the Nerve Stimulation Exposure Limits (ISED SPR-002) for direct touch operations. Changes or modifications not expressly approved by K.A. Schmersal GmbH \& Co. KG could void the user's authority to operate the equipment.

### 2.6 Safety classification

| Standards: | EN ISO 13849-1, EN 61508 |
| :--- | ---: |
| PL: | up to e |
| Control Category: | 4 |
| PFH: | $1.9 \times 10^{-9} / \mathrm{h}$ |
| PFD: | $1.6 \times 10^{-4}$ |
| SIL: | suitable for SIL 3 applications |
| Mission time: | 20 years |

## 3. Mounting

### 3.1 General mounting instructions

Please observe the relevant requirements of the standards ISO 12100, ISO 14119 and ISO 14120.

For fitting the safety switch and the actuator, two mounting holes for M6 screws with washers (washers included in delivery) are provided. The safety switch must not be used as end stop. Any mounting position. The mounting position however must be chosen so that the ingress of dirt and soiling in the used opening is avoided. The unused actuator opening must be sealed by means of the dust-proof flap (included in delivery).

## Minimum distance between two safety sensors

as well as other systems with same frequency ( 125 kHz ): 100 mm .


## Mounting of the actuators

Refer to the mounting instructions manual for the corresponding actuator AZ/AZM201-B30... or AZIAZM201-B1...

The actuator must be permanently fitted to the safety guards and protected against displacement by suitable measures (tamperproof screws, gluing, drilling of the screw heads).

### 3.2 Dimensions

All measurements in mm.


Key
B: Active RFID area


Metal parts and magnetic fields in the lateral RFID area of the safety switch and the actuator can influence the switching distance or lead to malfunctions.

## 4. Electrical connection

### 4.1 General information for electrical connection

The electrical connection may only be carried out by authorised personnel in a de-energised condition.

The power supply of the safety switch must provide protection against permanent overvoltage. To that effect, stabilised PELV supply units must be used. The required electrical cable and device fuse protection must be integrated in the installation.

The safety outputs can be directly integrated in the safety circuit of the control system. For applications up to
PL e / control category 4 in accordance with EN ISO 13849-1, the safety outputs of the safety switch must have an assessment with the same control category (refer to wiring examples). Inductive loads (e.g. contactors, relays, etc.) are to be provided with suitable interference suppression circuitry.

```
The fitted 24V, X1, X2 bridge is included in the delivery of
    -1P2P and ...-SD2P
```

Requirements for the connected safety-monitoring module:

- Dual-channel safety input, suitable for two p-type semi-conductor outputs
Configuration of the safety controller
If the safety switchgear is connected to electronic safety-
monitoring modules, we recommend that you set a
discrepancy time of 100 ms . The safety inputs of the safety-
monitoring module must be able to blank a test impulse of
approx. 1 ms.
The safety-monitoring module does not need to have a cross-
wire short monitoring function, if necessary, the cross-wire
short monitoring function must be disabled.

If the safety switchgear is connected to electronic safetymonitoring modules, we recommend that you set a discrepancy time of 100 ms . The safety inputs of the safetymonitoring module must be able to blank a test impulse of prox. 1 ms wire short monitoring function, if necessary, the cross-wire short monitoring function must be disabled.

Information for the selection of suitable safety-monitoring modules can be found in the Schmersal catalogues or in the online catalogue on the Internet: products.schmersal.com.

If the safety component is wired to relays or to non-safety relevant control components, a new risk analysis must be carried out

## Accessories for the series-wiring

For convenient wiring and series-wiring of SD components, the SD junction boxes PFB-SD-4M12-SD (variant for the field) and PDM-SD-4CC-SD (variant for control cabinet on carrier rail) are available along with additional comprehensive accessories. Detailed information is available on the Internet, products.schmersal.com.

On wiring SD devices, please pay attention to the voltage drop on the cables and the current carrying capacity of the individual components.

### 4.2 Cable

The cable entry is realised by a metric M20 gland. This gland must be dimensioned by the user so that it is suitable for the cable used. A cable gland with strain relief and suitable IP protection class must be used.

Settle length $x$ of the conductor:

- on screw terminals (SK): 8.0 mm
- on cage clamps (CC) of type s, r or f: 7.5 mm



## 5. Operating principle and actuator coding

### 5.1 Mode of operation of the safety outputs

The opening of the safety guard causes the safety outputs to be disabled within the risk time

### 5.2 Actuator teaching / actuator detection

Safety switches with standard coding are ready to use upon delivery.
Individually coded safety switches and actuators will require the following "teach-in" procedure:

1. Switch the safety switch's voltage supply off and back on
2. Introduce the actuator in the detection range. Teach-in is signalled on the safety switch, the green LED is switched off, the red LED illuminates and the yellow LED flashes ( 1 Hz ).
3. After 10 seconds, brief cyclic yellow flashes ( 5 Hz ) request the switch-off of the operating voltage of the safety switch. (If the voltage is not switched off within 5 minutes, the safety switch cancels the "teach-in" procedure and signals a false actuator by 5 red flashes.)
4. After the operating voltage is switched back on, the actuator must be detected once more in order to activate the taught actuator code. In this way, the activated code is definitively saved!

## For ordering suffix -11, the executed allocation of

 safety switch and actuator is irreversible.For ordering suffix - 12 , the "teach-in" procedure for a new actuator can be repeated an unlimited number of times. When a new actuator is taught, the code, which was applicable until that moment, becomes invalid. Subsequent to that, an enabling inhibit will be active for ten minutes, thus providing for an increased protection against tampering. The green LED will flash until the expiration of the time of the enabling inhibit and the detection of the new actuator. In case of power failure during the lapse of time, the 10-minutes tampering protection time will restart.

## 6. Diagnostic functions

### 6.1 Diagnostic-LEDs

The safety switchgear signals the operational state as well as errors through three coloured LEDs installed on the front side of the device.
green (Power) Supply voltage on
yellow (Status) Switching condition
red (Fault) Fault (refer to table 2)

### 6.2 Safety switch with conventional diagnostic output

The short-circuit proof diagnostic output can be used for central visualisation or control functions, e.g. in a PLC. The closed condition of the safety guard and the inserted condition of the actuator is indicated by means of a 24 V signal.
The diagnostic output is not a safety-relevant output!

## Error

Errors, which no longer guarantee the function of the safety switch (internal errors) cause the safety outputs to be switched off within the risk time. Any error that does not immediately affect the safe functionality of the solenoid interlock (e.g. excess ambient temperature, safety output to external potential, short circuit) will lead to a delayed shut-down (refer to table 2).

After fault rectification, the error message is reset by opening and reclosing the corresponding safety guard. The safety outputs enable and allow a restart.

> Automatic, electronic locking takes place if more than one fault is detected at the safety outputs or a cross circuit is detected between Y1 and Y2. This means that normal fault acknowledgement is no longer possible. To reset this type of interlocking, the safety switch must be isolated from the power supply after elimination of the error causes.

## Error warning

A fault has occurred, which causes the safety outputs to be disabled after 30 minutes. The safety outputs initially remain enabled. This signal combination, diagnostic output disabled and safety channels still enabled, can be used to stop the production process in a controlled manner. An error warning is deleted when the cause of error is eliminated.

Table 1: The diagnostic function of the safety switchgear

| System condition | LED |  |  | Safety outputs Y1, Y2 | Diagnostic output OUT-1P2P |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | green | red | yellow |  |  |
| Guard open | On | Off | Off | 0 V | 0 V |
| Door closed, actuator not inserted | On | Off | Off | 0 V | 0 V |
| Door closed, actuator inserted | On | Off | On | 24 V | 24 V |
| Error warning ${ }^{1 \text {, }}$ <br> actuator inserted, shutdown approaching | On | Flashes ${ }^{2)}$ | On | $24 \mathrm{~V}^{1)}$ | 0 V |
| Error | On | Flashes ${ }^{\text {2) }}$ | Off | 0 V | 0 V |
| Additionally for variant 11/I2: |  |  |  |  |  |
| Teach-in procedure actuator started | Off | On | Flashes | 0 V | 0 V |
| Only I2: teach-in procedure actuator (release block) | Flashes | Off | Off | 0 V | 0 V |

Table 2: Error messages / flash codes red diagnostic LED

| Flash codes | Designation | Autonomous <br> switch-off after | Error cause |
| :--- | :--- | :---: | :--- |
| 1 flash pulse | Error (warning) at output Y1 | 30 min | Fault in output test or voltage at output Y1, although the output is disabled. |
| 2 flash pulses | Error (warning) at output Y2 | 30 min | Fault in output test or voltage at output Y2, although the output is disabled. |
| 3 flash pulses | Error (warning) cross-wire short | 30 min | Cross-wire short between the output cables or fault at both outputs |
| 4 flash pulses | Error (warning) temperature too <br> high | 30 min | The temperature measurement reveals an internal temperature that is too <br> high |
| 5 flash pulses | Actuator fault | 0 min | Incorrect or defective actuator |
| 6 flash pulses | Error actuator combination | 0 min | An invalid combination of actuators was detected <br> (blocking bolt detection or tamper attempt). |
| Continuous red | Internal fault / <br> overvoltage or undervoltage fault | 0 min | Device defective / supply voltage not within specifications |

### 6.3 Safety switch with serial diagnostic function SD

Safety switches with serial diagnostic cable have a serial input and output cable instead of the conventional diagnostic output. If safety switches are wired in series, the diagnostic data is transmitted through the series-wiring of the inputs and outputs.

Max. 31 safety switches can be wired in series. For the evaluation of the serial diagnostics line either the PROFIBUS-Gateway SD-I-DP-V0-2 or the Universal-Gateway SD-I-U-... are used. This serial diagnostic interface is integrated as slave in an existing field bus system. In this way, the diagnostic signals can be evaluated by means of a PLC.

The necessary software for the integration of the SD-Gateway is available for download at products.schmersal.com.

The response data and the diagnostic data are automatically and permanently written in an input byte of the PLC for each safety switch in the series-wired chain. The request data for each safety switch are transmitted to the component through an output byte of the PLC. In case of a communication error between the field bus gateway and the safety switch, the switching condition of the safety switch is maintained.

## Error

A fault has occurred, which causes the safety outputs to be disabled. The fault is reset, when the cause is eliminated and bit 7 of the request byte changes from 1 to 0 or the safety guard is opened. Faults at the safety outputs are only deleted upon the next release, as the fault rectification cannot be detected sooner.

Automatic, electronic locking takes place if more than one fault is detected at the safety outputs or a cross circuit is detected between Y1 and Y2. This means that normal fault acknowledgement is no longer possible. To reset this type of interlocking, the safety switch must be isolated from the power supply after elimination of the error causes.

## Error warning

A fault has occurred, which causes the safety outputs to be disabled after 30 minutes. The safety outputs initially remain enabled. This enables the shutdown of the process in a controlled manner. An error warning is deleted when the cause of error is eliminated.

## Diagnostic error (warning)

If an error (warning) is signalled in the response byte, detailed fault information can be read out

## Accessories for the series-wiring

For convenient wiring and series-wiring of SD devices, the SD junction boxes PFB-SD-4M12-SD (variant for the field) and PDM-SD-4CC-SD (variant for control cabinet on carrier rail) are available along with additional comprehensive accessories. Detailed information is available on the Internet products.schmersal.com.

When wiring SD devices, please observe the voltage drop on the cables and the current carrying capacity of the individual components.

Table 3: I/O data and diagnostic data
The described condition is reached, when Bit = 1

| Bit $n^{\circ}$ | Request byte | Response byte | Diagnostic error warning | Diagnostic error |
| :--- | :--- | :--- | :--- | :--- |
| Bit 0: | --- | Safety output activated | Error output Y1 | Error output Y1 |
| Bit 1: | --- | Actuator detected | Error output Y2 | Error output Y2 |
| Bit 2: | --- | Cross-wire short | Cross-wire short |  |
| Bit 3: | --- | --- | Temperature too high | Temperature too high |
| Bit 4: | --- | Input condition X1 and X2 | --- | Incorrect or defective |
| actuator |  |  |  |  |

${ }^{1)}$ after 30 min: disabling due to fault

## 7. Set-up and maintenance

### 7.1 Functional testing

The safety function of the safety components must be tested. The following conditions must be previously checked and met:

1. Fitting of the safety switch and the actuator
2. Check the integrity of the cable entry and connections
3. Check the switch enclosure for damage

### 7.2 Maintenance

We recommend a regular visual inspection and functional test, including the following steps:

1. Check the fixing of the safety switch and the actuator
2. Check maximum axial offset of actuator unit and safety switch.
3. Remove particles of dust and soiling
4. Check cable entry and connections

Adequate measures must be taken to ensure protection against tampering either to prevent tampering of the safety guard, for instance by means of replacement actuators.

## 8. Disassembly and disposal

### 8.1 Disassembly

The safety switchgear must be disassembled in a de-energised condition only

### 8.2 Disposal

The safety switchgear must be disposed of in an appropriate manner in accordance with the national prescriptions and legislations.

## 9. Appendix

### 9.1 Wiring examples

The application examples shown are suggestions. They however do not release the user from carefully checking whether the switchgear and its setup are suitable for the individual application.

## Wiring example 1: Series-wiring of the AZ201 with conventional diagnostic output

The series-wiring of multiple AZ201 solenoid interlocks is realised by wiring in the control cabinet or in on-site junction boxes.
In the example, 2 AZ 201 safety switches are wired in series. The diagnostic output ("OUT") is wired separately for each device to a conventional PLC for evaluation. The maximum cable length of the safety circuits must not exceed 200 m .
In the series-wiring, the 24V-X1-X2 bridge must be removed from all components up to the last component.
The voltage is supplied at both safety inputs of the terminal safety component of the chain (considered from the safety-monitoring module). The safety outputs of the first safety component are wired to the safety-monitoring module.


Wiring example 2: Series-wiring of the AZ201 with serial diagnostic function
The safety outputs of the first safety component are wired to the safety-monitoring module. The serial Diagnostic Gateway is connected to the serial diagnostic input of the first safety component.


### 9.2 Wiring configuration and accessories

|  | Safety switch function |  | Pin configuration of the connector | Configuration of the removable terminal blocks | Colour code of the Schmersal connector to DIN 47100 | Possible colour code of other commercially available connectors according to EN 60947-5-2 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | with conventional | with serial | ST2 M12, 8-pole |  |  |  |
|  | diagnostic output | diagnostic function |  |  |  |  |
| 24V | $\mathrm{U}_{\text {e }}$ |  | 1 | 1 | WH | BN |
| X1 | Safety input 1 |  | 2 | 2 | BN | WH |
| GND | GND |  | 3 | 5 | GN | BU |
| Y1 | Safety output 1 |  | 4 | 7 | YE | BK |
| OUT | Diagnostic output | SD output | 5 | 9 | GY | GY |
| X2 | Safety input 2 |  | 6 | 3 | PK | PK |
| Y2 | Safety output 2 |  | 7 | 8 | BU | VT |
| IN | without function | SD input | 8 | 4 | RD | OR |
|  | without function |  | - | 6 |  |  |


| 24V | 24 V | X1 | X2 | $\mathbb{N}$ |
| :---: | :---: | :---: | :---: | :---: |
| AZ201----T-1P2P |  |  |  |  |
| GND |  | Y1 | Y2 | OUT |

Terminal block -SK or -CC


Terminal block -SK or -CC


Removable terminal block

## Accessories: Pre-wired cables

Connecting cables with coupling (female)
IP67, M12, 8-pole - $8 \times 0.25 \mathrm{~mm}^{2}$

| Cable length | Ordering code |
| :--- | :--- |
| 2.5 m | 103011415 |
| 5.0 m | 103007358 |
| 10.0 m | 103007359 |

Further versions in other lengths and with angled cable exit are available upon request.


The currently valid declaration of conformity can be downloaded from the internet at products.schmersal.com.
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