



EN Operating instructions.pages 1 to 6
Original

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ES Encontrará el manual de instrucciones actual en su idioma oficial de la UE en nuestra página de Internet www.schmersal.net.

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PT O manual de instruções actual, no seu idioma oficial da UE, encontra-se na nossa página de Internet www.schmersal.net.

SV På www.schmersal.net finner ni de aktuella versionerna av bruksanvisningen på EU's officiella språk.

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1. About this document

1.1 Function

This operating instructions manual provides all the information you need for the mounting, set-up and commissioning to ensure the safe operation and disassembly of the safety switchgear. The operating instructions must be available in a legible condition and a complete version in the vicinity of the device.

1.2 Target group: authorised qualified personnel

All operations described in this operating instructions manual must be carried out by trained specialist personnel, authorised by the plant operator only.

Please make sure that you have read and understood these operating instructions and that you know all applicable legislations regarding occupational safety and accident prevention prior to installation and putting the component into operation.

The machine builder must carefully select the harmonised standards to be complied with as well as other technical specifications for the selection, mounting and integration of the components.

1.3 Explanation of the symbols used



Information, hint, note:

This symbol is used for identifying useful additional information.



Caution: Failure to comply with this warning notice could lead to failures or malfunctions.

Warning: Failure to comply with this warning notice could lead to physical injury and/or damage to the machine.

1.4 Appropriate use

The products described in these operating instructions are developed to execute safety-related functions as part of an entire plant or machine. It is the responsibility of the manufacturer of a machine or plant to ensure the correct functionality of the entire machine or plant.

The safety switchgear must be exclusively used in accordance with the versions listed below or for the applications authorised by the manufacturer. Detailed information regarding the range of applications can be found in the chapter "Product description".

1.5 General safety instructions

The user must observe the safety instructions in this operating instructions manual, the country specific installation standards as well as all prevailing safety regulations and accident prevention rules.



Further technical information can be found in the Schmersal catalogues or in the online catalogue on the Internet: www.schmersal.net.

The information contained in this operating instructions manual is provided without liability and is subject to technical modifications.

There are no residual risks, provided that the safety instructions as well as the instructions regarding mounting, commissioning, operation and maintenance are observed.

1.6 Warning about misuse



In case of improper use or manipulation of the safety switchgear, personal hazards or damages to machinery or plant components cannot be excluded. The relevant requirements of the standard ISO 14119 must be observed.

1.7 Exclusion of liability

We shall accept no liability for damages and malfunctions resulting from defective mounting or failure to comply with this operating instructions manual. The manufacturer shall accept no liability for damages resulting from the use of unauthorised spare parts or accessories.

For safety reasons, invasive work on the device as well as arbitrary repairs, conversions and modifications to the device are strictly forbidden; the manufacturer shall accept no liability for damages resulting from such invasive work, arbitrary repairs, conversions and/or modifications to the device.

2. Product description

2.1 Ordering code

This operating instructions manual applies to the following types:

AZM 415-11/11ZPK^①14H-^②

No.	Option	Description
①	A	Power to unlock Power to lock
②	1637	gold-plated contacts



Only if the information described in this operating instructions manual are realised correctly, the safety function and therefore the compliance with the Machinery Directive is maintained.

2.2 Special versions

For special versions, which are not listed in the order code below 2.1, these specifications apply accordingly, provided that they correspond to the standard version.

2.3 Purpose

The solenoid interlock has been designed to prevent movable safety guards, e.g. fences or doors, in conjunction with the control part of a machine, e.g. fail-safe delay timers or fail-safe standstill monitors, from being opened before hazardous conditions (e.g. run-on movements) have been eliminated.

The switch-on command for the machine is only operational, if the actuator is inserted in the solenoid interlock and the roller lever has been actuated. In this way, the blocked condition and the position monitoring are activated.



Interlocks with power to lock principle may only be used in special cases after a thorough evaluation of the accident risk, since the safety guard can be opened immediately on failure of the power supply or upon activation of the main switch.



The safety switchgears are classified according to ISO 14119 as type 2 switching devices.

2.4 Technical data

Standards:	IEC 60947-5-1, ISO 14119
Enclosure:	light-alloy die-cast, enamel finish
Actuator and locking bolt:	zinc-plated metal / aluminium
Holding force F:	3,500 N
Latching force:	80 ... 400 N
Coding level according to ISO 14119:	low
Protection class:	IP67
Degree of pollution:	3
Contact material:	Silver
Contact types:	Change-over contact with double break, type Zb or 2 NC contacts, with galvanically separated contact bridges
Switching system:	⊖ IEC 60947-5-1; slow action, NC contact with positive break
Connection:	screw terminals
Cable type:	rigid / flexible
Cable section:	min. 0.75 mm ² , max. 2.5 mm ² , (including conductor ferrules)
Cable entry:	2 x M20 x 1.5
Rated impulse withstand voltage U _{imp} :	4 kV
Rated insulation voltage U _i :	250 V
Thermal test current I _{the} :	6 A
Utilisation category:	AC-15
Rated operating current/voltage I _e /U _e :	4 A / 230 VAC
Max. fuse rating:	6 A gG D-fuse
Positive break travel:	5 mm
Positive break force (unlocked):	min. 15 N (depending on the setting of the ball latch)
Magnet switch-on time:	100 %
Rated control voltage U _c :	24 VAC/DC, 110 VAC, 50 / 60 Hz, 230 VAC, 50 / 60 Hz,
Power consumption:	max. 12 W
Actuating speed:	max. 0.2 m/s
Max. actuating frequency:	2,000 s/h
Ambient temperature:	-25 °C ... +50 °C
Mechanical life:	> 1,000,000 operations

2.5 Safety classification of the interlocking function

Standards:	ISO 13849-1
Envisaged structure:	
- Basically:	applicable up to Cat. 1 / PL c
- With 2-channel usage and fault exclusion mechanism*:	applicable up to Cat. 3 / PL d with suitable logic unit
B _{10D} NC contact:	2,000,000
B _{10D} NO contact at 10% ohmic contact load:	1,000,000
Mission time:	20 years

* If a fault exclusion to the 1-channel mechanics is authorised.

$$MTTF_D = \frac{B_{10D}}{0,1 \times n_{op}} \quad n_{op} = \frac{d_{op} \times h_{op} \times 3600 \text{ s/h}}{t_{cycle}}$$

(Determined values can vary depending on the application-specific parameters h_{op} , d_{op} and t_{cycle} as well as the load.)

If multiple safety components are wired in series, the Performance Level to ISO 13849-1 will be reduced due to the restricted error detection under certain circumstances.

2.6 Safety classification of the guard locking function

If the device is used as an interlock for personal safety, a safety classification of the guard locking function is required. When classifying the guard locking function, a distinction must be made between monitoring of the interlocking function and control of the release function. The following safety classification of the unlocking function is based on the application of the principle of safety energy disconnection for the solenoid supply.

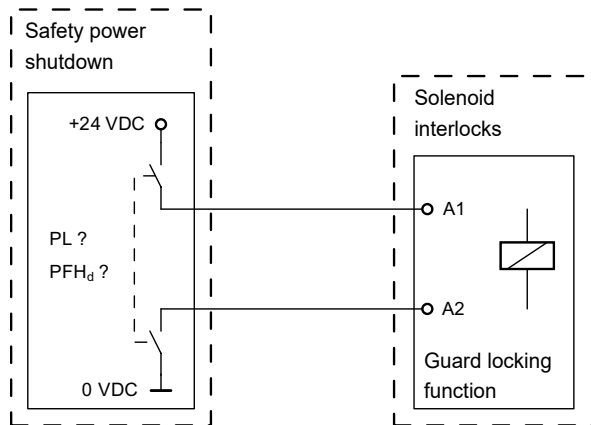


The classification of the release function is only valid for devices with monitored guard locking function and in the power to unlock version (see ordering code).

A fault exclusion for the locking device of the solenoid interlock can be assumed by a safety external energy disconnection.

In this case, the locking device of the solenoid interlock does not have an effect on the failure probability of the unlock function.

The safety level of the unlock function is determined exclusively by the external safety power shutdown.



Fault exclusion with regard to wiring routing must be observed.



If for a certain application the power to unlock version of a solenoid interlock cannot be used, for this exception an interlock with power to lock can be used if additional safety measure need to be realised that have an equivalent safety level.

3. Mounting

3.1 General mounting instructions

Four mounting holes are provided for fitting the solenoid interlock. The mounting holes are accessible after removal of the cover. The solenoid interlock must not be used as an end stop. Any mounting position. The mounting position however must be chosen so that the ingress of dirt and soiling in the used opening is avoided. A smooth insertion of the actuator in the enclosure must be ensured. In order to ensure a correct switching function of switch S2, make sure that the roller of the roller lever is always on the flat side of the trip rod.



Please observe the relevant requirements of the standards ISO 12100, ISO 14119 and ISO 14120.

Mounting of the actuator

See actuator mounting instructions.



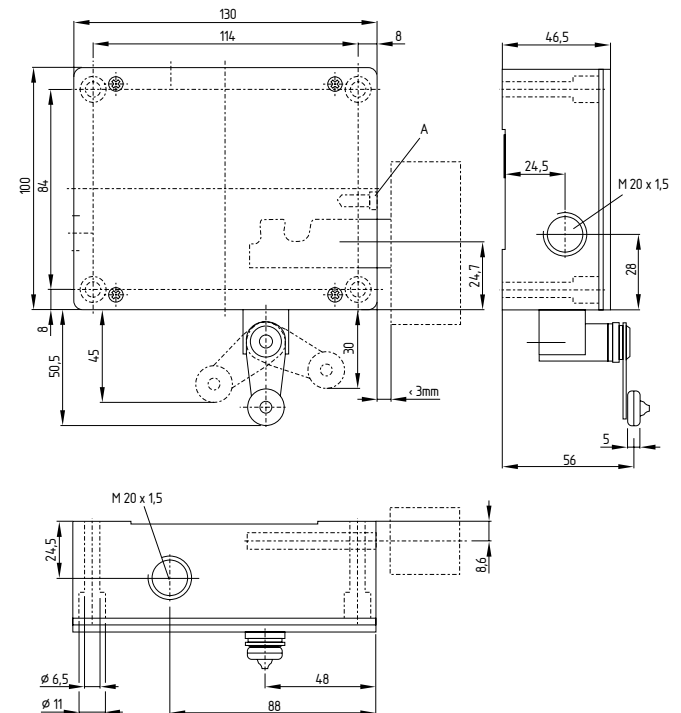
The actuator must be permanently fitted to the safety guards and protected against displacement by suitable measures (tamperproof screws, gluing, drilling of the screw heads).

3.2 Dimensions

All measurements in mm.



During the assembly, it must be ensured that any displacement of the Solenoid interlock is prevented, also in case of an error.



Key

- 45 mm = contact 13-14 opened
 contact 21-22 closed
- 30 mm = end stop
- A = setting screw: ball latch 80 - 400 N

3.3 Adjustment

In the unlocked condition, the safety guard is kept in a closed condition by the adjustable ball latch. By rotating a hexagonal key wrench clockwise, the desired holding force can be increased; if the hexagonal key wrench is rotated counterclockwise, the holding force is decreased. The holding force must always be set as low as possible.

4. Electrical connection

4.1 General information for electrical connection



The electrical connection may only be carried out by authorised personnel in a de-energised condition.



If the risk analysis indicates the use of a monitored interlock they are to be connected in the safety circuit with the contacts indicated with the symbol .

4.2 Connection and sealing

For the cable entry, suitable cable glands with an appropriate degree of protection must be used. Cable glands are only authorised for permanent cables. The constructor must provide for the necessary strain relief. The conductors of the connecting cables must not obstruct the movement of the switching lever. Non-used openings must be sealed by means of threaded plugs. The switching compartment must be cleaned (removal of cable excess etc.); put back the cover after wiring and uniformly tighten the cover screws. Maximum tightening torque for the screws: cover 0.6 + +0.1 Nm; bottom cover 0.7 + 0.1 Nm.

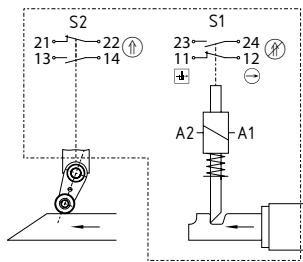
4.3 Contact variants

The contact labelling can be found in the wiring compartment of the switch.

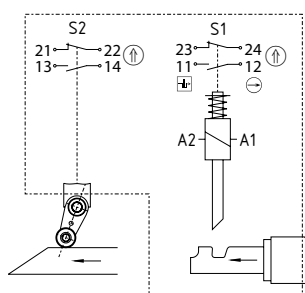
Contact variants are shown in a de-energised condition with actuator inserted.

Switch insert S1 shows the position of the actuator in the solenoid interlock, switch insert S2 shows the position of the safety guard through the actuation of the roller lever. The magnet contacts S1 are actuated when the solenoid A1-A2 is energised or de-energised.

Power to unlock
AZM 415-11/11ZPK-14H



Power to lock
AZM 415-11/11ZPKA-14H



Key

- Positive break NC contact
- Monitoring the interlock according to ISO 14119
- Actuated
- Not actuated

5. Set-up and maintenance

5.1 Functional testing

The safety function of the safety components must be tested. The following conditions must be previously checked and met:

1. Fitting of the solenoid interlock and the actuator
2. Check the integrity of the cable entry and connections
3. Check the switch enclosure for damage

5.2 Maintenance

In case of correct installation in accordance with the above-described instructions, the component requires little maintenance. For use in extreme conditions, we recommend routine maintenance including the following steps:

1. Check for correct installation of the solenoid interlock and the actuator
2. Remove particles of dust and soiling
3. Check cable entry and connections



Adequate measures must be taken to ensure protection against tampering either to prevent tampering of the safety guard, for instance by means of replacement actuators.

Damaged or defective components must be replaced.

6. Disassembly and disposal

6.1 Disassembly

The safety switchgear must be disassembled in a de-energised condition only.

6.2 Disposal

The safety switchgear must be disposed of in an appropriate manner in accordance with the national prescriptions and legislations.

7. EU Declaration of conformity

EU Declaration of conformity



Original
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42279 Wuppertal
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We hereby certify that the hereafter described components both in their basic design and construction conform to the applicable European Directives.

Name of the component: AZM 415

Type: See ordering code

Description of the component: Interlocking device with electromagnetic interlock for safety functions

Relevant Directives: Machinery Directive 2006/42/EC
RoHS-Directive 2011/65/EU

Applied standards: DIN EN 60947-5-1:2010
DIN EN ISO 14119:2014

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Place and date of issue: Wuppertal, March 7, 2016

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AZM415-D-EN



The currently valid declaration of conformity can be downloaded from the internet at www.schmersal.net.



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