

#### 1.1 Function

This operating instructions manual provides all the information you need for the mounting, set-up and commissioning to ensure the safe operation and disassembly of the safety switchgear. The operating instructions must be available in a legible condition and a complete version in the vicinity of the device.

#### 1.2 Target group: authorised qualified personnel

All operations described in this operating instructions manual must be carried out by trained specialist personnel, authorised by the plant operator only.

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For safety reasons, invasive work on the device as well as arbitrary

resulting from such invasive work, arbitrary repairs, conversions and/or

repairs, conversions and modifications to the device are strictly

modifications to the device.

forbidden, the manufacturer shall accept no liability for damages

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# **EX-AZM 415**

# 2. Product description

# 2.1 Ordering code

This operating instructions manual applies to the following types:

# EX-AZM 415-12PK2-24VAC/DC-3-3D

No.	Option	Description
1	11 / 11	2 NC contacts / 2 NO contacts
	02 / 11	3 NC contacts / 1 NO contact
	02 / 20	2 NC contacts / 2 NO contacts
	02/02	4 NC contacts
2		Power to unlock
	A	Power to lock
3	1637	Gold-plated contacts

Only if the information described in this operating instructions manual are realised correctly, the safety function and therefore the compliance with the Machinery Directive and the Explosion Protection Directive is maintained.

### 2.2 Special versions

For special versions, which are not listed in the order code below 2.1, these specifications apply accordingly, provided that they correspond to the standard version.

#### 2.3 Purpose and use

The solenoid interlock has been designed to prevent in conjunction with the control part of a machine, movable safety guards from being opened before hazardous conditions have been eliminated.



The safety switchgears are classified according to EN ISO 14119 as type 2 interlocking devices.

The components can be used in potentially explosive atmospheres of Zone 22 equipment category 3D. The installation and maintenance requirements to the standard series 60079 must be met.



Interlocks with power to lock principle may only be used in special cases after a thorough evaluation of the accident risk, since the guarding device can immediately be opened on failure of the electrical power supply or when the main switch is opened.

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The user must evaluate and design the safety chain in accordance with the relevant standards and the required safety level.

The entire concept of the control system, in which the safety component is integrated, must be validated to the relevant standards.

#### Conditions for safe operation

Due to the specific impact energy, the components must be fitted with a protection against mechanical stresses. The specific ambient temperature range must be observed.

2.4 Technical data	
Marking in accordance with the ATEX	Directive: 🐵 II 3GD
Marking in accordance with standards	Ex tc IIIC T90°C Dc X
Applied standards:	EN 60947-5-1, EN ISO 14119,
	EN IEC 60079-0, EN 60079-31
Enclosure:	light-alloy die-cast, enamel finish
Max. impact energy:	4 J
Actuator:	zinc-plated brass / aluminium
Holding force F <sub>zh</sub> :	3,500 N
Holding force F <sub>max</sub> :	4,550 N
Latching force:	80 400 N (adjustable)
Coding level according to EN ISO 141	119: low
Degree of protection:	IP67 to EN 60529,
	IP6X to the standard series 60079
Degree of pollution:	3
Contact material:	Silver
	contact with double break type Zb,
Ŭ	anically separated contact bridges
Switching system:	$\ominus$ EN 60947-5-1, slow action,
	NC contact with positive break
Connection:	screw terminals
Cable section:	max. 2.5 mm²
	(incl. conductor ferrules)
Rated impulse withstand voltage U <sub>imp</sub> :	
Rated insulation voltage U <sub>i</sub> :	250 V
Thermal test current I <sub>the</sub> :	6 A
Utilisation category:	AC-15
Rated operating current I <sub>e</sub> :	4 A
Rated operating voltage U <sub>e</sub> :	230 VAC
Max. fuse rating:	6 A gG D-fuse
Required short-circuit current:	1,000 A
Positive break travel (unlocked):	5 mm
Positive break force (unlocked): m	nin. 15 N (depending on the setting
	of the ball latch)
Rated control voltage U <sub>s</sub> :	24 VAC / DC
Magnet switch-on time:	100 %
Power consumption:	max. 10 W
Ambient temperature:	-10 °C +50 °C
Actuating speed:	max. 1 m/s
Max. actuating frequency:	2,000 / h
Mechanical life:	max. 1,000,000 operations
Tightening torque:	main d Num
- Cover screws:	min. 1 Nm
- Bottom cover screws:	min. 0.7 Nm
- EX cable gland:	min. 8 Nm
- EX locking screws: - Earth screws:	min. 8 Nm
EX cable gland:	PE 1 Nm, PA 1,2 Nm
Cable cross-section of the EX cable g	
Capie Goss-Section of the EX Caple g	

# 2.5 Safety classification

Standards:	EN ISO 13849-1
Envisaged structure:	
- Basically:	applicable up to Cat. 1 / PL c
- With 2-channel usage and	
fault exclusion mechanism*:	applicable up to Cat. 3 / PL d
	with suitable logic unit
B <sub>10D</sub> NC contact:	2,000,000
B <sub>10D</sub> NO contact at 10% ohmic conta	act load: 1,000,000
Mission time:	20 years

\* If a fault exclusion to the 1-channel mechanics is authorised.

$$MTTF_{D} = \frac{B_{10D}}{0.1 \text{ x } n_{op}} \qquad n_{op} = \frac{d_{op} \text{ x } h_{op} \text{ x } 3600 \text{ s/h}}{t_{cycle}}$$

(Determined values can vary depending on the application-specific parameters  $h_{op},\,d_{op}$  and  $t_{cycle}$  as well as the load.)

If multiple safety components are wired in series, the Performance Level to EN ISO 13849-1 will be reduced due to the restricted error detection under certain circumstances.

# **Operating instructions** Solenoid interlock



#### 3.1 General mounting instructions

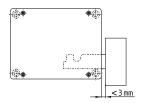


Fitting is only authorised in a de-energised condition The enclosure must be mechanically protected.

Four mounting holes are provided for fixing the enclosure. The use of a protective ground wire is imperative. The enclosure must not be used as an end stop. Any mounting position. The mounting position must be chosen so as to avoid the penetration of dirt in the used holes.



Please observe the recommendations regarding maximum impact energy, actuating speed and tightening torque in the technical data. The distance between the actuator flange and the switch enclosure must be < 3 mm when the actuator is inserted



Mounting of the actuators: See mounting instructions actuators. The actuators AZ/AZM 415-B1, -B2 and -B3 are authorised for use in conjunction with the EX-AZM 415.



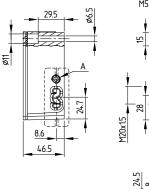
Please observe the remarks of the standards EN ISO 12100, EN ISO 14119 and EN ISO 14120.

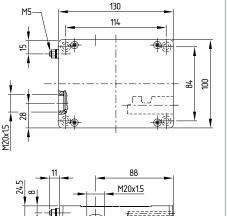
The actuator must be permanently fitted to the safety guards and protected against displacement by suitable measures (tamperproof screws, gluing, drilling, pinning).

#### 3.2 Dimensions

All measurements in mm.

#### Solenoid interlock





# Key

A setting screw: ball latch 80 ... 400 N

# 4. Electrical connection

## 4.1 General information for electrical connection



The electrical connection may only be carried out by authorised personnel in a de-energised condition.

The contact labelling can be found in the wiring compartment of the switch.

> If the risk analysis indicates the use of a monitored interlock they are to be connected in the safety circuit with the contacts indicated with the symbol 1.

> > 6 mm

## Settle length x of the conductor:





Only use Ex cable glands and Ex blanking plugs with integrated or associated seals which are authorised for the corresponding field of application. The cable glands must be fitted in accordance with the applicable operating instructions manual. Cable glands are only authorised for permanent cables. The constructor must provide for the necessary strain relief. Ununused cable entries must be sealed by means of Ex approved locking screws. Cable glands and locking screws are included in the delivery.

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Connection to the external protective conductor terminal must be carried out in accordance with EN 60079-14 section 6.3. A ring cable lug of size M5 must be used for connection of the wire.

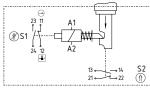
#### 4.2 Contact variants

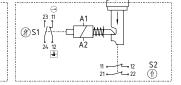
Contacts shown in a de-energised condition and with the actuator inserted.

# Power to unlock

#### EX-AZM 415-11/11ZPK .... - 3D

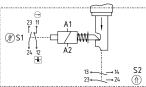
EX-AZM 415-11/02ZPK ... - 3D





EX-AZM 415-02/11ZPK ... - 3D

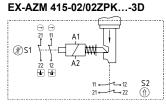
# EX-AZM 415-11/20ZPK ... - 3D



# EX-AZM 415-02/20ZPK ... - 3D

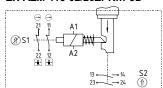
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S2



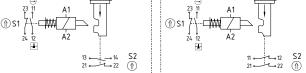
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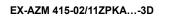
# Operating instructions Solenoid interlock

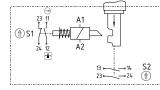
# Power to lock

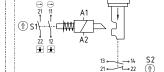
# EX-AZM 415-11/11ZPKA...-3D EX-AZM 415-11/02ZPKA...-3D



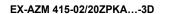
# EX-AZM 415-11/20ZPKA...-3D



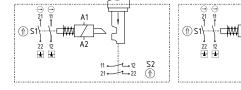




#### EX-AZM 415-02/02ZPKA... -3D



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# Legend:

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 $\ominus$  Positive break

- Monitoring the interlock according to EN ISO 14119
- Actuated
- Not actuated

Information for the selection of suitable safety-monitoring modules can be found in the Schmersal catalogues or in the online catalogue on our website: products.schmersal.com.

# 5. Set-up and maintenance

# 5.1 Functional testing

The safety function of the safety components must be tested. The following conditions must be previously checked and met:

- The installation is executed according to the instructions

- The connection is executed correctly
- The cable is correctly executed and connected
- The safety component is not damaged
- Remove particles of dust and soiling
- Check cable entry and connections

#### 5.2 Maintenance

In case of correct installation in accordance with the instructions described above, the component requires little maintenance. For use in extreme conditions, we recommend routine maintenance including the following steps:

1. Check the correct fixing of the actuator and the safety switchgear 2. Remove particles of dust and soiling

Check cable entry and connections in a de-energised condition



Do not open the device when live.

Adequate measures must be taken to ensure protection against tampering either to prevent tampering of the safety guard, for instance by means of replacement actuators.

For explosion protection reasons, the component must be exchanged after max. 1 million operations.

Damaged or defective components must be replaced.

## 6. Disassembly and disposal

#### 6.1 Disassembly

The safety switchgear must be disassembled in a de-energised condition only.

## 6.2 Disposal

The safety switchgear must be disposed of in an appropriate manner in accordance with the national prescriptions and legislations.

7. EU Declaration of conformity

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Original	K.A. Schmersal GmbH & Co. KG Möddinghofe 30 42279 Wuppertal Germany Internet: www.schmersal.com	
We hereby certify that the hereafter descrit to the applicable European Directives.	ped components both in their basic design and	construction con
Name of the component:	EX-AZM 415	
Туре:	see ordering code	
Marking:	ⓑ Ⅱ 3D Ex tc ⅢC T90°C Dc X	
Description of the component:	Interlocking device with electromagnetic interlock for safety functions	
Relevant Directives:	Machinery Directive Explosion Protection Directive (ATEX) RoHS-Directive	2006/42/E 2014/34/E 2011/65/E
Applied standards:	EN 60947-5-1:2017 EN ISO 14119:2013 EN IEC 60079-0:2018 EN 60079-31:2014	
Person authorised for the compilation of the technical documentation:	Oliver Wacker Möddinghofe 30 42279 Wuppertal	
Place and date of issue:	Wuppertal, February 15, 2022	
	Authorised signature Philip Schmersal Managing Director	

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The currently valid declaration of conformity can be downloaded from the internet at products.schmersal.com.



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